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Mechanics of Machining | Manufacturing Science

Mechanics of Machining Processes IME 340/240. Types of Chips • Four Types: – Continuous – Built-up edge – Serrated or Segmented – Discontinuous • Tool side of chip is shiny or burnished (a) continuous chip with narrow, straight primary shear zone; (b) secondary shear

Mechanics of Machining Processes

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– A machine operation in which a work part is fed past a rotating cylindrical tool with multiple edges. (milling machine) • Types – Peripheral milling • Slab, slotting, side and straddle milling • Up Milling (Conventional) & down milling (Climb) – Facing milling

MACHINING OPERATIONS AND MACHINE TOOLS

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In recent years, the machining of wood products has acquired great importance due the short supply of wood and increasing environmental awareness among users and manufacturers. The optimization of the machining process centers around the mechanism of chip formation, tool wear, workpiece surface quality, crack initiation and propagation of different types of wood.

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